

HYMAX[®]

a MUELLER brand

H-13000 SERIES O.D. CONTROLLED SERVICE SADDLES Installation Instructions

- 1) H-13000 Series saddles are designed for use on PVC Pipe only.
- 2) Make sure you have proper type and size saddle for your pipe.
- 3) Clean pipe service thoroughly. Lubricate gasket surface.
- 4) Mueller H-13000 Series style saddles are not designed to bottom out when tightening.
Over tightening can cause breakage.
Tighten bolts and nuts evenly using the following torque guide.

| | |
|-----------|-----------------|
| 2" - 5" | 5 - 10 ft-lbs. |
| 6" - 8" | 12 - 18 ft-lbs. |
| 10" - 12" | 25 - 35 ft-lbs. |

- 5) Saddle working pressure is 200 psi.
- 6) Testing should be accomplished while services are exposed and prior to backfill/compaction.

Phone: (800) 423-1323

By deviating from the above listed instructions, you will void any product warranty and release Mueller Water Products Inc. and its affiliated entities from any and all liability associated with the installation or use of this product. For details on the product's warranty, terms, and conditions, please visit www.muellerwp.com.

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The logo consists of the word "MUELLER" in a bold, black, sans-serif font, enclosed within a thick black rectangular border.