

## BRASS SERVICE SADDLES SPECIFICATION

## **Product Specifications**

- 1. The service saddles shall be:
  - a. single strap style for all 3/4" and 1" service lines and double strap style on all 1-1/2" and 2" service lines on nominal size mains 4" through 12". All 3/4" through 2" service lines will be double strap on 14" through 24" nominal size mains.
  - b. double strap style for 3/4", 1", 1-1/4", 1-1/2", and 2" service lines on nominal size mains 4" through 24".
- 2. The service saddles shall be tested and conform to all applicable standards, including ANSI/AWWA C-800.
- 3. The service saddles shall be available for use on cast iron, ductile iron, and AWWA C900 PVC plastic pipe.
- 4. The service saddles shall have bodies composed of bronze castings of ASTM B62 alloy C8360 waterworks brass (85-5-5-5).
- 5. The service saddle straps shall be provided with a flattened surface to prevent axial motion on the pipe and shall be composed of one of the following:
  - a. Silicon bronze.
  - b. Type 304L stainless steel.
- 6. The service saddle straps shall have rolled strap threads to facilitate installation of the nuts.
- 7. The service saddle shall have a maximum working pressure of 200 psi (1379 kPa) for single strap style and double strap style.
- 8. The service saddle outlet shall be sealed by a nitrile rubber O-ring.
- 9. The service saddle shall have a tapping boss with full depth threads complying to ANSI standards as follows:
  - a. AWWA tapered or "CC" thread.
  - b. AWWA iron pipe thread (F.I.P.T.).

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The all-bronze single strap saddles shall be HYMAX® BR1B series or approved equal.

The all-bronze double strap saddles shall be HYMAX® BR2B series or approved equal.

The bronze saddles with a single stainless-steel strap shall be HYMAX® BR1S series or approved equal.

The bronze saddles with double stainless-steel straps shall be HYMAX® BR2S series or approved equal.

