

510 SERIES

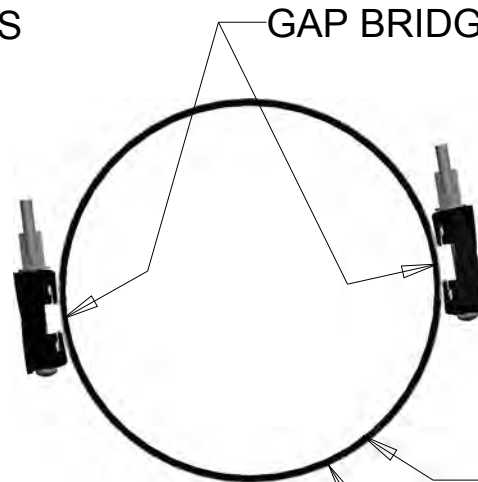


WIDTH
SEE NOTES

DUCTILE IRON
MOUNTING LUGS



GAP BRIDGE, 17 GA



TAPPERED RUBBER GASKET

REPAIR CLAMP BAND
SEE NOTES

NOTES

1. NOMINAL PIPE SIZE RANGE, ϕ 4" - ϕ 36" FOR CAST IRON, DUCTILE IRON, STEEL, A-C AND PVC PIPE.
2. WIDTH VARIES FROM 6" TO 30".
3. REPAIR CLAMP BAND PRODUCED FROM 20 GAUGE ON ALL SIZES.

DR. BY	DLG	03/05/14	UNLESS OTHERWISE NOTED		THIRD ANGLE PROJECTION		C.B. NO.	
CHKR			BREAK CAST CORNER(S)---	FLASH FREE			PATT. NO.	
ENGR			BREAK MACH CORNER(S)---	.006/.016				
MGR			FINISH SURFACES --- $125\sqrt{\quad}$		PURCH.	FINISH		
MFG			TOLERANCES		REF. NO.	SCALE	STK. NO.	
TOOL			UNLESS OTHERWISE NOTED					
FDRY			DECIMALS	FRACTIONS	ANGULAR			
			2 PL± .025	± 1/64	± 1°			
			3 PL± .010					
MAT'L: 304L STAINLESS STEEL								
			DESCR.				NUMBER	
			ALL 510 SERIES REPAIR CLAMPS				510 SERIES	